



# Study on bubble dynamics for pool nucleate boiling

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## Abstract

A characteristic length scale and a time scale are proposed to describe the dynamic growth and departure process of bubbles. A correlation between bubble departure diameter and bubble growth time is established thereby, and a predication formula for bubble departure diameter is suggested by considering the analogue between nucleate boiling and forced convection. © 1999 Published by Elsevier Science Ltd. All rights reserved.

*Keywords:* Nucleate boiling; Bubbles; Departure diameter; Departure frequency

## 1. Introduction

Nucleate boiling has achieved worldwide interest and received comprehensive researches, since it is a highly efficient heat transfer process favored in many industrial applications. Bubble departure diameter,  $D_b$ , and frequency,  $f$ , are two important parameters of bubble dynamic process. Bubble departure frequency was predicted generally by the expression relating departure frequency to departure diameters. We present this work to put forward the characteristic length scale and the time scale for describing the dynamic process of bubble growth and departure.

## 2. Basic considerations

The well-known Fritz equation [1] was presented as:

$$D_b = 0.0208\theta \sqrt{\frac{\sigma}{g(\rho_l - \rho_v)}} \quad (1)$$

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This agreed well with the experimental data at atmospheric pressure, but did not agree well with the experimental data at subatmospheric and superatmospheric pressures. Latter, Cole found that, if  $D_F = \sqrt{\sigma/g(\rho_l - \rho_v)}$  for a contact angle of  $48^\circ$ ,  $\bar{D}_b = D_b/D_F$ , is a function of pressure and according to the experimental data for water, Cole [2] obtained:

$$\bar{D}_b = \frac{1000}{P} \quad (2)$$

where  $P$  is in mm Hg. Furthermore, Cole [3] proposed that the effect of system pressure,  $p$ , is accounted with a modified Jacob number  $Ja^* = \rho_l C_{pl} T_s / \rho_v H_{fg}$ , and obtained:

$$\bar{D}_b^{1/2} = C_1 Ja^{*5/4} \quad (3)$$

The proportion factor  $C_1$  of Eq. (3) was found different for water and organic liquids and the influence of degree of superheat on departure diameter could not be explained.

Recently, Zeng et al. [4] proposed that the dominant forces leading to bubble detachment would be the unsteady growth force and the buoyancy force. They

**Nomenclature**

$C$	bubble shape coefficient	$R_b$	radius of the liquid microlayer underneath the bubble (m)
$C_s$	bubble growth constant	$T_s$	saturated temperature (K)
$D_b$	bubble departure diameter (m)	$U_0$	the characteristic speed scale
$D_F$	bubble departure diameter for a contact angle of $48^\circ$ predicted by equation of Fritz (m)	$\Delta T$	superheat (K)
$\bar{D}_b$	dimensionless bubble departure diameter	$\theta$	contact angle
$D_b^+$	dimensionless bubble departure diameter	$\sigma$	surface tension (N/m)
$f$	bubble departure frequency ( $s^{-1}$ )	$\rho_l$	liquid density ( $kg/m^3$ )
$f(c)$	bubble volume factor	$\rho_v$	vapour density ( $kg/m^3$ )
$g$	gravitational acceleration ( $m/s^2$ )	$a_1$	liquid thermal diffusivity ( $m^2/s$ )
$H_{fg}$	latent heat of vaporization (J/kg)	$\phi$	modified factor of bubble growth for high pressure
$Ja$	Jacob number	$R^+$	bubble dimensionless radius (m)
$Ja^*$	modified Jacob number, $\frac{\rho_l C_{pl} T_s}{\rho_v H_{fg}}$	$\tau^+$	bubble dimensionless time (s)
$L_0$	the characteristic length scale	$\tau_g$	bubble growth time (s)
$N_b$	Nusselt number	$\tau_g^+$	dimensionless bubble growth time
$n$	bubble growth exponent	$\tau_0$	the characteristic time scale
$P$	system pressure (mm Hg)	$\mu_l$	liquid dynamic viscosity ( $kg/m\ s$ )
$Pr_l$	liquid Prandtl number	$\psi$	a parameter defined by Eq. (18)
$Re_b$	Reynolds number	$\eta$	a parameter in Eq. (19), $\psi Ja^{0.3}$
$R$	bubble radius (m)		

based on the empirical correlation of bubble growth radius,  $R_t$ , to time,  $\tau_g$ , as:

$$R_t = K\tau_g^n \quad (4)$$

and obtained an expression for predicting bubble departure diameter:

$$D_b = 2 \left\{ \frac{3}{4} \frac{K^{2/n}}{g} \left[ \frac{3}{2} C_s n^2 + n(n-1) \right] \right\}^{n/(2-n)} \quad (5)$$

The bubble growth constant,  $C_s$ , was found empirically as  $C_s = 20/3$ . Then, the influence of many factors on bubble growth and departure are reflected in the proportional constant,  $K$ , and exponent,  $n$ . Therefore, Eq. (5) is useful only when specific information on the vapor bubble growth ( $K$  and  $n$ ) is available.

Zeng and Klausner [5] proposed an empirical correlation of computing the bubble volume:

$$V_b = \frac{4\pi}{3} f(c) R_t^3 \quad (6)$$

with

$$f(c) \approx 1 - \frac{3}{4} [1 - \sqrt{1 - c^2}]^2 + \frac{1}{4} [1 - \sqrt{1 - c^2}]^3 \quad (7)$$

where parameter  $c = R_b/R_t$ , with  $R_b$  and  $R_t$  shown in Fig. 1.

It is of interest to note that, if Eq. (4) is valid at the

time of bubble departure, then substituting it into Eq. (5) yields:

$$D_b t_g^{-2} = 2 \left\{ \frac{3}{4g} \left[ \frac{3}{2} C_s n^2 + n(n-1) \right] \right\}^{-1} \quad (8)$$

For the case that the departure time is just one-half the time period,  $1/f$ , Eq. (8) can be expressed as:

$$f D_b^{1/2} = \sqrt{2} \left\{ \frac{3}{4g} \left[ \frac{3}{2} C_s n^2 + n(n-1) \right] \right\}^{-1/2} = C\sqrt{g} \quad (9)$$

which is same as suggested by McFadden and Grassman [6].

The prediction of the growth rates of vapor bubbles in boiling has been a basic problem in the study of nucleate boiling heat transfer Labuntsov suggested that  $C_s$  could be computed by the fitted correlation [7]:

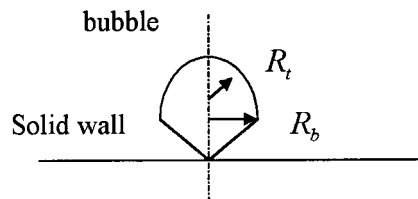


Fig. 1. Sketch for the growing bubble.

$$C_s = Ja \sqrt{\frac{3}{\pi}} \phi^{1/2} \tag{10}$$

where

$$\phi = \left[ 1 + \frac{1}{2} \left( \frac{\pi}{6Ja} \right)^{2/3} + \frac{\pi}{6Ja} \right] \tag{11}$$

### 3. New correlation proposed

We introduce the following dimensionless form characteristic length scale and time scale:

$$D_b^+ = \frac{D_b}{L_0} = \frac{AD_b}{\phi B^2}; \quad \tau_g^+ = \frac{1}{\phi} \left( \frac{A}{B} \right)^2 \tau_g \tag{12}$$

where

$$A = \sqrt{\frac{2\rho_v \Delta T_s H_{fg}}{3\rho_l T_s}}; \quad B = Ja \sqrt{\frac{12}{\pi}} a_1 \tag{13}$$

Fig. 2 shows the relationship between the dimensionless bubble departure diameter,  $D_b^+$  and growth time,  $\tau_g^+$ , according to the experimental results of Cole [8], Han and Griffith [9], Stralen [10] and Stanziszewski [11] etc. A straight line in the double logarithmic plots and can be expressed as:

$$D_b^+ = C_\tau (\tau_g^+)^{2/3} \tag{14}$$

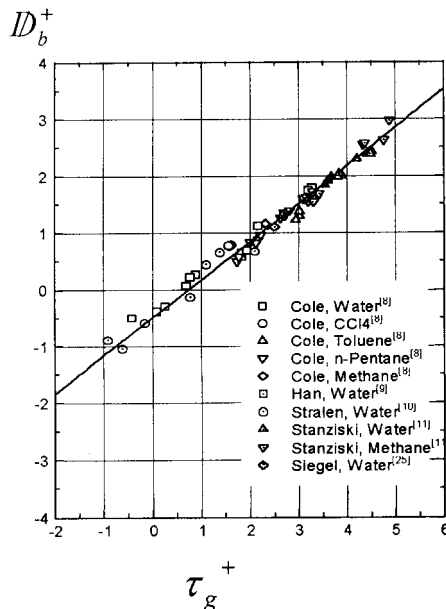


Fig. 2. Relationship between dimensionless growth time and departure diameter.

Taking into account the different liquids and the wide range of pressure and superheat, it seems to us that the length scale and time scale can correctly describe bubble dynamic growth process. The bubble departure diameter is correlated only with bubble growing time.

As proposed by Rohsenow [12]:

$$\frac{Re_b Pr_1}{Nu_b} = C_b Re_b^m Pr_1^n \tag{15}$$

We have

$$Nu_b = \frac{2f(c)}{3c^2} \frac{D_b A}{a_1 Ja} \quad Re_b = \phi \frac{\rho_l B^2}{\mu_l} \tag{16}$$

and Eq. (15) becomes:

$$D_b^+ \psi = \frac{3}{2C_b} \left( \frac{\pi}{12} \right)^m Ja^{1-2m} Pr_1^{m-n} \tag{17}$$

where

$$\psi = \frac{c^2}{\phi^{m-1} [f(c)]^{2/3}} \tag{18}$$

This provides a unified model of predicting bubble departure diameter.

Fig. 3 presents the relationship between modified factor,  $\psi$  and Jacob number,  $Ja$ . Figs. 4 and 5 presents the comparison between the measured departure diameter and the result predicted by using Eq. (17) (see also Tables 1 and 2). It is noted that the measured data of both organic liquids and water can be correlated with

log(ψ) 和 log(η)

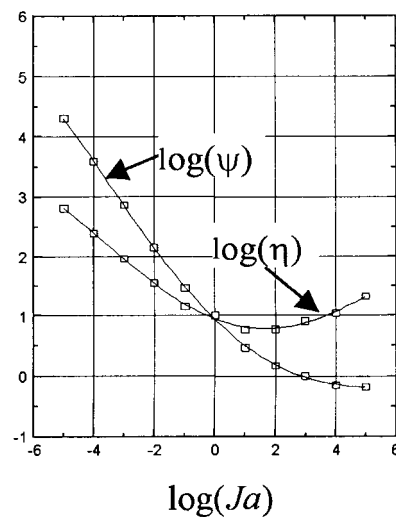


Fig. 3. Relationship between modified factor  $\psi$  and Jacob number  $Ja$ .

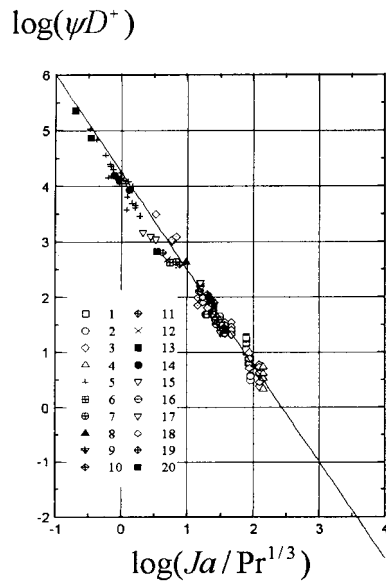


Fig. 4. Comparison of predicted and measured bubble departure diameter for organic liquids.

the same equation with  $m = 1.4$ ;  $n = 0.8$  for the entire range of experimental condition. Eq. (17) settles the puzzle of Cole [3] that  $C_1$  in Eq. (4) would be different for water and organic liquids.

In order to study the effect of superheat on bubble departure diameter, the value of  $m$  and  $n$  and Eq. (13) were introduced into Eq. (17), then we obtain:

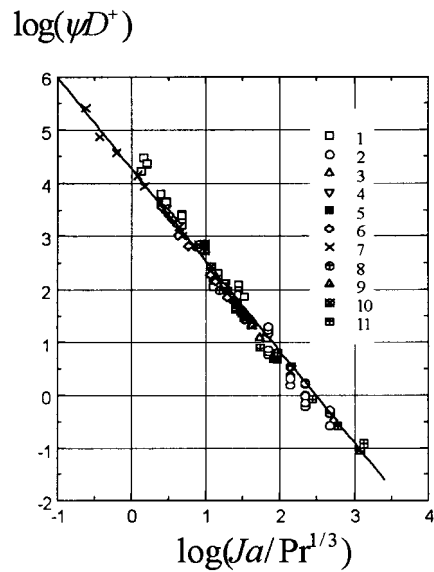


Fig. 5. Comparison of predicted and measured bubble departure diameter for water.

$$D_b = 3.0557 \times 10^3 \frac{\rho_l \sqrt{C_{pl} T_s} \alpha Pr_1^{3/5}}{\rho_v H_{fg} \eta} \quad (19)$$

where  $\eta = \psi Ja^{0.3}$ . According to Eq. (19), the effect of superheat on bubble departure can be represented by the effect of superheat on  $\eta$ . Fig. 3 also shows the effect of superheat on  $\eta$ . It is noted that  $\eta$  varied very little with  $Ja$  ranging from 1 to 1000. This indicates

Table 1  
Means of the icons in Fig. 4

No. of icons	Source of data	Pressure (atm)	Boiling liquids
1	Cole [8]	0.3	Acetone
2	Cole [8]	0.1816	Carbon tetrachloride
3	Cole [8]	0.18, 0.27, 0.4, 0.52, 0.71	Methane
4	Cole [8]	0.6895, 1.0	<i>n</i> -Pentane
5	Cole [8]	0.0632	Toluene
6	Haider [13]	1.0	R-123
7	Judd [14]	0.5, 0.6, 0.8, 1.0	Carbon tetrachloride
8	Tolubinsky [15]	1.0	Benzene
9	Tolubinsky [15]	1.0	Carbon tetrachloride
10	Tolubinsky [15]	1.0	Ethanol
11	Tolubinsky [15]	1.0	Glycerine
12	Tolubinsky [15]	1.0	Methanol
13	Tolubinsky [15]	1.0	<i>n</i> -Butanol
14	Tolubinsky [15]	1.0	R-12
15	Wanninger [16]	1.0	Methyl pentane
16	Wanninger [16]	8.5, 11.0, 14.0	Propane
17	Perkins [17]	1.0	Methanol
18	Staniszewski [11]	2.72	Methanol
19	McFaden [6]	1.0	He (liquid)
20	Nakayama [18]	1.0	R-11

Table 2  
Means of icons in Fig. 5

No. of icons	Source of data	Pressure (atm)
1	Akyiama [19]	0.2–15
2	Cole [8]	0.0658, 0.0855, 0.1289, 0.2566, 0.4737
3	Gaertner [20]	1.0
4	Han [9]	1.0
5	Nishikawa [21]	0.4, 0.423, 0.7, 0.9, 1.0
6	Tolubinsky [22]	0.2, 0.5, 0.8, 1.0, 3.0, 4.0, 5.0, 6.0, 7.0, 8.0, 9.0, 10.0
7	Semeria [23]	1.0, 4.0, 5.75, 10.0, 20.0, 27.5, 50.0, 75.8, 132.0
8	Siegel [24]	1.0
9	Siegel [25]	1.0
10	Stanizewski [11]	1.0, 1.92, 2.72
11	Stralen [10]	0.0204, 0.0408, 0.1321, 0.2028, 0.2672, 1.0

that the effect of superheat on bubble departure diameter is very small.

#### 4. Conclusion

The following conclusions can be drawn:

1. The characteristic length scale and time scale can correctly describe the dynamic growth process of bubbles.
2. Bubble departure diameter could correlate with bubble growth time.
3. The unified model of bubble departure diameter is in satisfactory agreement with the reported experimental results.
4. The proposed model for correlating and predicting bubble dynamics could be applied in earth gravity pool boiling. Further study is needed to introduce the effect of gravity on bubble departure diameter into the model.

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